A GENERALIZED PROCEDURE FOR CONSTRUCTING FRACTIONAL REPLICATES

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## ABSTRACT

A generalized method of constructing fractional replicates from a complete factorial is developed in the present paper. Special reference is made to the construction of saturated fractional replicates for a specified set of parameters. The method of construction involves a special ordering of the treatment observations and of the single degree of freedom parameter contrasts. Prior to presentation of the method, a generalized inverse method is used on the estimates of parameters and the corresponding variances. Also, a Kronecker product representation is given for the design matrix of any n-factor factorial composed of linear contrasts and some relationships between the design matrices and corresponding orthogonal arrays are investigated. Various saturated main effect plans for $2^{4}$ and $3^{3}$ factorial are presented.

[^0]SUMMARY

A generalized method of constructing fractional replicates from a complete factorial is developed in the present paper. Special reference is made to the construction of saturated fractional replicates for a specified set of parameters. The method of construction involves a special ordering of the treatment observations and of the single degree of freedom parameter contrasts. Prior to presentation of the method, a generalized inverse method is used on the estimates of parameters and the corresponding variances. Also, a Kronecker product representation is given for the design matrix of any $n$-factor factorial composed of linear contrasts and scme relationships between the design matrices and corresponding orthogonal arrays are investigated. Various saturated main effect plans for $2^{4}$ and $3^{3}$ factorials are presented.

## 1. INTRODUCTION

Raktoe and Federer [1966] have shown how to obtain unsaturated and saturated non-orthogonal main effect and resolution V plans using a single replicate of a lattice design for $2^{n}$ treatments in incomplete blocks of size two. A special ordering of the $2^{\mathrm{n}-1}$ incomplete blocks was used. Then, from this ordering they

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obtained a set of fractional replicates. It is the purpose of this paper to present a method of construction of saturated and unsaturated fractional replicates for any specified set of F rameters from any complete factorial.

First we shall need to develop and define a notation. Then, some of the results of Banerjee and Federer [1963, 1964, 1966] on the estimates of parameters and their variances will be obtained using a generalized inverse prom cedure. This alternative development may be useful in other connections. In the next section the single degree of freedom contrast design matrix will be presented as a Kronecker product of the linear contrasts of the levels of each of the $n$ factors. Special orderings of the observations and of the parameter contrasts are used in this Kronecker representation, and some relationships between the design matrices and corresponding orthogonal arrays are investigated. With the Kronecker representation, the method of construction of fractional replicates is then developed and illustrated with several examples. Various saturated non-orthogonal main effect plans for a $2^{4}$ and a $3^{3}$ factorial are given.

## 2. NOTATION

Let $Y$ represent a column vector of $N$ random observation variables $\mathrm{y}_{1}, \mathrm{y}_{2}, \cdots, \mathrm{y}_{\mathbb{N}}$, let $B$ represent a column vector of $N$ unknown parameters $b_{1}, b_{2}, \cdots, b_{N}$, and let the known linear orthogonal comparison matrix $X$ (treat. ment design matrix) in the complete factorial be composed of $N$ rows and $N$ columns. Then, the observational equation may be represented as:

$$
\begin{equation*}
Y=X \underline{B}+e \tag{2.1}
\end{equation*}
$$

where $e$ is an $N \times l$ column vector of random error components, $e_{1}, e_{2}, \cdots, e_{N}$, $E(Y)=X B, E\left(e e^{\prime}\right)=I \sigma^{2}$, and $I$ is the $N X N$ identity matrix.

Consider the following expression

$$
Y=\left[\begin{array}{ll}
X_{1} & X_{2}
\end{array}\right]\left[\begin{array}{l}
\underline{B}_{p}  \tag{2,2}\\
\underline{B}_{N-p}
\end{array}\right]+e,
$$

where $\underline{B}_{p}^{\prime}=\left[b_{1}, b_{2}, \cdots, b_{p}\right]$ is a given parameter vector, $p \leq N$, $X_{1}$ is an $N \times p$ matrix, and $X_{2}$ is an $\mathbb{N} x(\mathbb{N}-\mathrm{p})$ matrix. Since $r(X)=N$ and $r\left(X_{1}\right)=p$, then there exists at least one non-singular $p \times p$ matrix $X_{11}$ in $X_{1}$.

After rearranging row orders in $Y,\left[X_{1} X_{2}\right]$ and e respectively, we obtain the following matrix equation

$$
\left[\begin{array}{l}
Y_{p}  \tag{2.3}\\
Y_{N-p}
\end{array}\right]=\left[\begin{array}{ll}
x_{11} & x_{12} \\
x_{21} & x_{22}
\end{array}\right]\left[\begin{array}{l}
B_{p} \\
B_{N T-p}
\end{array}\right]+\left[\begin{array}{c}
e_{p} \\
e_{N-p}^{\prime}
\end{array}\right],
$$

where $X_{l l}$ is a non-singular $p x p$ matrix. Then,

$$
Y_{p}=\left[\begin{array}{ll}
X_{11} & X_{12}
\end{array}\right]\left[\begin{array}{l}
\underline{B}_{p}  \tag{2.4}\\
\underline{B}_{N}-p
\end{array}\right]+e_{p}
$$

and the observations in $Y_{p}$ yield a saturated fractional replicate for the given parameters in $\underline{B}_{\mathrm{p}}$.
3. USE OF GENERALIZED INVERSE

Banerjee and Federer [1963, 1964, 1966] have shown how to obtain estimates of parameters and corresponding variances from a non-orthogonal fractional replicate. We shall obtain their results using a generalized inverse method. Theorem 1. For a given parameter vector $B_{p}$, there always exists a fractional replicate as given by equation (2.4) from a complete factorial replicate equation (2.1), and $X_{11}^{-1} Y_{p}$ is the best linear unbiased estimator of the $B_{p}+$ $\mathrm{X}_{11}^{-1} \mathrm{X}_{12} \underline{B}_{\mathrm{N}-\mathrm{p}}$.

Proof: Existence of a fractional replicate given the parameters is obvious from the section 2. To show estimability, using the least squares method, the matrix expression of the normal equations for the fractional replicate given by equation (2.4) is:

$$
\left[\begin{array}{lll}
x_{11} & x_{12}
\end{array}\right]^{\prime}\left[\begin{array}{ll}
x_{11} & x_{12}
\end{array}\right]\left[\begin{array}{l}
\hat{\underline{B}}_{p}  \tag{3.1}\\
\hat{B}_{N-p}
\end{array}\right]=\left[\begin{array}{ll}
x_{11} & x_{12}^{\prime}
\end{array}\right]^{\prime} Y_{p}
$$

$$
\left[\begin{array}{llll}
x_{11}^{:} & x_{11} & x_{11}^{1} & x_{12} \\
x_{12}^{1} & x_{11} & x_{12}^{:} & x_{12}
\end{array}\right]\left[\begin{array}{l}
\hat{B}_{p} \\
\underline{\hat{B}}_{N-p}
\end{array}\right]=\left[\begin{array}{l}
x_{11}^{\prime} \\
x_{12}
\end{array}\right]
$$

One of the generalized inverses $G$ of $\left[\begin{array}{lll}X_{11}^{i} & X_{11} & X_{11}^{i} \\ X_{12} \\ X_{12}^{i} & X_{11} & X_{12}^{i} \\ X_{12}\end{array}\right]$ is

$$
G=\left[\begin{array}{cc}
\left(x_{11}^{:} X_{11}\right)^{-1} & 0  \tag{3.2}\\
0 & 0
\end{array}\right]
$$

The proof of (3.2) follows easily, i.e.,

$$
\begin{aligned}
& {\left[\begin{array}{lll}
x_{11} & x_{11} & x_{11}^{1} x_{12} \\
x_{12}^{\prime} & x_{11} & x_{12}^{\prime} \\
x_{12}
\end{array}\right] G\left[\begin{array}{lll}
x_{11} & x_{11} & x_{11} \\
x_{12} \\
x_{12} & x_{11} & x_{12} \\
x_{12}
\end{array}\right]} \\
& =\left[\begin{array}{cc}
x_{11}^{\prime} & x_{11} \\
x_{12} & x_{11}^{1} \\
x_{11} & x_{12} \\
x_{11}\left(x_{11}\right. & \left.x_{11}\right)^{-1} \\
x_{11}^{\prime} & x_{12}
\end{array}\right]
\end{aligned}
$$

Since $X_{11}$ is non-singular

$$
x_{11}\left(x_{11}^{1} x_{11}\right)^{-1}=x_{11} x_{11}^{-1} x_{11}^{-1}=x_{11}^{-1}
$$

then

$$
x_{12} x_{11}\left(x_{11}^{i} x_{11}\right)^{-1} x_{11}^{1} x_{12}=x_{12} x_{12} .
$$

Hence, (3.2) is proven.
We define

$$
H=G\left[\begin{array}{ll}
X_{11} & X_{12}
\end{array}\right]^{\prime}\left[\begin{array}{ll}
X_{11} & X_{12}
\end{array}\right]=\left[\begin{array}{ccc}
I & \left(X_{11}^{\prime}\right. & \left.X_{11}\right)^{-1} X_{11}^{\prime}  \tag{3.3}\\
X_{12} \\
0 & 0
\end{array}\right],
$$

then

$$
\begin{align*}
{\left[\begin{array}{l}
\hat{\underline{B}}_{p} \\
\hat{\underline{B}}_{N-p}
\end{array}\right] } & =G\left[\begin{array}{c}
X_{11}^{\prime} \\
X_{12}^{\prime}
\end{array}\right] Y_{p}+\left(H-I_{N x N I}\right) z \\
& =\left[\begin{array}{c}
\left(X_{11}^{1} X_{11}\right)^{-1} X_{11}^{\prime} \\
0
\end{array}\right] Y_{p}+\left[\begin{array}{c}
\left(X_{11}^{\prime} X_{11}\right)^{-1} X_{11} X_{12} \\
-I_{(N-p) x(N-p)}
\end{array}\right] Z^{*} \tag{3.4}
\end{align*}
$$

From equation (3.4)

$$
\begin{equation*}
Z^{*}=-\hat{B}_{N-p} \tag{3.5}
\end{equation*}
$$

then

$$
\begin{equation*}
\hat{B}_{p}+\left(x_{11}^{1} x_{11}\right)^{-1} x_{11}^{\prime} x_{12} \hat{B}_{N-p}=\left(x_{11}^{1} x_{11}\right)^{-1} x_{11}^{1} Y_{p} \tag{3.6}
\end{equation*}
$$

or

$$
\begin{equation*}
\hat{B}_{p}+X_{11}^{-1} X_{12} \hat{B}_{N-p}=X_{11}^{-1} Y_{p} \tag{3.7}
\end{equation*}
$$

Then, $X_{l l}^{-1} Y_{p}$ is the best linear unbiased estimator of the $\underline{B}_{p}+X_{l l}^{-1} X_{12} \underline{B}_{N-p}$, and the theorem is proven.

Since $X^{\prime} X$ is a diagonal matrix, if $X_{22}^{-1}$ exists, then $X_{l l}^{-1}$ exists and we may write (Banerjee and Federer [1964]):

$$
x=\left[\begin{array}{ll}
x_{11} & x_{12} \\
\lambda^{\prime} x_{11} & x_{22}
\end{array}\right] \text {, where } \quad \lambda=-x_{12} x_{22}^{-1}
$$

Since $\left(X_{1}^{1} X_{1}\right)^{-1} X_{1}^{1} X_{1}=I_{p x p}$

$$
\left(x_{1}^{\prime} x_{1}\right)^{-1}\left[\begin{array}{lll}
x_{11}^{\prime} & x_{11}^{2} & \lambda
\end{array}\right]\left[\begin{array}{c}
x_{11} \\
\lambda^{2} x_{11}
\end{array}\right]=I_{p x p}
$$

and

$$
\begin{equation*}
\left(X_{1}^{\prime} X_{1}\right)^{-1} X_{11}^{\prime}\left(I+\lambda \lambda^{\prime}\right)=X_{11}^{-1} . \tag{3.9}
\end{equation*}
$$

Hence, we rewrite (3.7) as follows:

$$
\begin{array}{r}
\hat{B}_{p}+\left(X_{1}^{\prime} X_{1}\right)^{-1} X_{i 1}^{\prime}\left(I+\lambda \lambda^{\prime}\right) X_{12} \hat{B}_{N-p}  \tag{3.10}\\
=\left(X_{1}^{\prime} X_{1}\right)^{-1} X_{i 1}^{\prime}\left(I+\lambda \lambda^{\prime}\right) Y_{p}
\end{array}
$$

From Searle [1966], e.g., we note that

$$
\operatorname{var}\left[\begin{array}{c}
\hat{B}_{p}  \tag{3.11}\\
\hat{B}_{N-p}
\end{array}\right]=G \sigma^{2}=\left[\begin{array}{cc}
\left(X_{11}^{1} X_{11}\right)^{-1} & 0 \\
0 & 0
\end{array}\right] \sigma^{2} ;
$$

then

$$
\begin{equation*}
\operatorname{var}\left(\hat{B}_{p}\right)=\left(x_{11}^{1} x_{11}\right)^{-1} \sigma^{2} . \tag{3.12}
\end{equation*}
$$

These results are equivalent to those of Banerjee and Federer [1963, 1964].

## 4. KRONECKER PRODUCT CONSTRUCTION OF THE DESIGN MARTIX X

Consider a $3 \times 2$ factorial arrangement of treatments, and suppose factor $A$ is represented at the three levels 0,1 , and 2, and factor $B$ at the two levels 0 and 1 ; then, in Table 4.1, we obtain the coefficients for the 6 orthogonal contrasts among 6 treatments by using the Kronecker product of the two matrices $I_{3_{A}}$ and $L_{2_{B}}$ (e.g., see Yates [1937] and Robson [1959]) where

$$
L_{3_{A}}=\left[\begin{array}{rrr}
1 & -1 & 1 \\
1 & 0 & -2 \\
1 & 1 & 1
\end{array}\right] \quad \text { and } \quad I_{2_{B}}=\left[\begin{array}{rr}
1 & -1 \\
& 1
\end{array}\right]
$$

Table 4.1. The coefficients for single degree of freedom comparisons in a $3 \times 2$ factorial.

| Treatment <br> combination | $M$ | $B$ | $A_{L}$ | $A_{L} B$ | $A_{Q}$ | $A_{Q} B^{*}$ |
| :---: | ---: | ---: | ---: | ---: | ---: | ---: |
| 00 | 1 | -1 | -1 | 1 | 1 | -1 |
| 01 | 1 | 1 | -1 | -1 | 1 | 1 |
| 10 | 1 | -1 | 0 | 0 | -2 | 2 |
| 11 | 1 | 1 | 0 | 0 | -2 | -2 |
| 20 | 1 | -1 | 1 | -1 | 1 | -1 |
| 21 | 1 | 1 | 1 | 1 | 1 | 1 |

* Later on, we shall use the notation $A^{0} B^{0}, A^{0} B^{2}, A^{1} B^{0}$, $A^{1} B^{2}, A^{2} B^{0}$ and $A^{2} B^{2}$ to replace $M, B, A_{L}, A_{L} B, A_{Q}$, and $A_{Q} B$ respectively.

If we represent the matrix of coefficients given in Table 4.1 by $L_{3 \times 2}$, then

$$
L_{3 \times 2}=L_{3_{A}} \otimes I_{2_{B}}
$$

where $\otimes$ refers to the Kronecker product. $L_{3 x 2}$ is the design matrix $X$ of a complete $3 \times 2$ factorial for the parameter vector $B$.

In general, if we denote the contrast matrix as $L_{q_{h}}$, where $q_{h}$ refers to the number of levels associated with the $h^{t h}$ factor $F_{h}$, the representation of the design matrix is:

$$
\begin{equation*}
X=\prod_{h=1}^{n} \otimes L_{q_{n}}=L_{\prod_{n}}^{n=1} q_{n} \tag{4.1}
\end{equation*}
$$

and define the product order as follows:

$$
\begin{equation*}
\underset{h=1}{n} \otimes L_{q_{n}}=L_{q_{1}} \otimes\left(\underset{h=2}{n} \otimes L_{q_{n}}\right)=L_{q_{1}} \otimes\left(L_{q_{n_{2}}} \otimes\left(\underset{h=3}{n} \otimes L_{q_{n}}\right)\right) \tag{4.2}
\end{equation*}
$$

where

$$
L_{q_{h}}=\left[\begin{array}{cccc}
\gamma_{00} & \gamma_{01} & \cdots & \gamma_{0, q_{h}-1} \\
\gamma_{10} & \gamma_{11} & \cdots & \gamma_{1, q_{h}-1} \\
\vdots & \vdots & \ddots & \vdots \\
\gamma_{q_{h}-1,0} & \gamma_{q_{h}-1,1} & \cdots & \gamma_{q_{h}-1, q_{h}-1}
\end{array}\right]
$$

where $\gamma_{i, 0}=1$ for $i=0,1, \cdots, q_{h}-1$, and

$$
\sum_{i=0}^{q_{h}-1} \gamma_{i j} \gamma_{i k}=0 \text { for } j \nLeftarrow k \text { and } j, k=0,1, \cdots, q_{h}-1 .
$$

Particularly, if $q_{h}=s$ for $h=1,2, \cdots, n$, then

$$
X=L_{S^{n}}=\left[\begin{array}{cccc}
I_{S^{n-1}} & \gamma_{O 1} L_{S^{n-1}} & \cdots & \gamma_{O, S-1} I_{s^{n-1}}  \tag{4.4}\\
L_{s^{n-1}} & \gamma_{I I} I_{s^{n-1}} & \cdots & \gamma_{1, S-1} I_{s^{n-1}} \\
\vdots & \vdots & \ddots & \vdots \\
L_{s^{n-1}} & \gamma_{S-1,2^{L_{S^{n-1}}}} & \cdots & \gamma_{S-1, S-1} L_{s^{n-1}}
\end{array}\right]
$$

The column vector corresponding to the $n$ factor interaction component $F_{1}^{C_{1}} F_{2}^{C_{R}} \cdots F_{n}^{c_{n}}$ in $X$, say $g$, may be written as follows:

$$
\underline{g}=\prod_{h=1}^{n} \otimes\left[\begin{array}{c}
\gamma_{0 c_{n}}  \tag{4.5}\\
\gamma_{l c_{h}} \\
\vdots \\
\gamma_{q_{n}-1, c_{h}}
\end{array}\right]
$$

If $c_{i}=j, j \neq 0$, for $i=h$ and $c_{i}=0$ for $i \neq h$,

$$
\underline{g}_{j}(h)=1_{t} \otimes\left[\begin{array}{c}
\gamma_{0 j}  \tag{4.6}\\
\gamma_{l j} \\
\vdots \\
\gamma_{q_{h}-1, j}
\end{array}\right] \otimes 1_{u}=1_{t} \otimes\left[\begin{array}{lll}
\gamma_{O j} & 1_{u} & \\
\gamma_{l j} & 1_{u} \\
\vdots & \\
\gamma_{q_{h}-1, j} & \\
1_{u}
\end{array}\right]
$$

$\mathrm{h}-1$
where $I_{t}$ is a $t \times I$ column vector with all elements equal to one, $t=\prod_{i=1} q_{i}$
and $u=\prod_{i=h+1}^{n} q_{i} . \quad$ If $c_{i}=0$ for $i=1,2, \cdots, n$

$$
g_{0}=\prod_{h=1}^{n} \otimes 1_{q_{b}}=1_{N}
$$

The ordering of the treatments (it may be called a combination or an assembly) in the treatment combination array [ Y ] is as follows: Set the first $n-1$ factors at the first level and run through all levels of the $n^{\text {th }}$ factor consecutively; then set all levels of the first n-2 factors at the first level and set the level of the $n-1^{\text {at }}$ factor at the second level and run through all levels of the $n^{\text {th }}$ factor in consecutive order; continue this process until all levels of the $n-1^{\text {st }}$ factor have been exhausted in consecutive order; then run through levels of the $n-2^{\text {nd }}$ factor in the manner for the $n-1^{\text {st }}$ factor; continue this process for the $n-3^{\text {rd }}$ up to and including the first factor which exhausts all the combinations in the n-factor factorial. The parameter order is such that the mean and $n^{\text {th }}$ factor contrast appear first, then the first contrast of the $n-1^{s t}$ factor and interaction with the $n^{\text {th }}$ factor contrasts appear next, etc.

If the $h^{t h}$ factor $F_{h}$ has $q_{h}$ levels, then the $h^{t h}$ column vector of the $N \times n$ matrix of subscripts of the observations in [Y], say ${\underset{f}{h}}$, may be expressed as follows:

$$
f_{h}=1_{t} \otimes\left[\begin{array}{c}
0  \tag{4.8}\\
1 \\
\vdots \\
q_{h}-1
\end{array}\right] \otimes 1_{u}=1_{t} \otimes\left[\begin{array}{c}
(0) 1_{u} \\
(1) 1_{u} \\
\vdots \\
\left(q_{k}-1\right) \\
1_{u}
\end{array}\right]
$$

The $k+1^{s t}$ treatment yield subscript in [Y] and $k+1^{s t}$ parameter may be
expressed as:

$$
\begin{align*}
& \left(\alpha_{1}, \alpha_{2}, \cdots, \alpha_{n}\right)  \tag{4.9}\\
& \mathrm{F}_{1}, \mathrm{~F}_{2}^{\alpha_{2}}, \cdots, \mathrm{~F}_{\mathrm{n}} \quad, \quad \text { respectively } \tag{4.10}
\end{align*}
$$

where

$$
\begin{aligned}
& \alpha_{i}=\left[k_{j-1} \int_{h=j+1}^{n} q_{h}\right] \text { for } j=1,2, \cdots, n-1 \\
& \alpha_{n}=k_{n-1}
\end{aligned}
$$

where $\left[k_{j-1} / \prod_{k=j+1}^{n} q_{h}\right]$ denotes the largest integer less than or equal to $k_{j} / \prod_{h=j+1}^{n} q_{h}$ and $k_{0}=k$ and $k_{j-2}=k_{j-1}\left(\bmod \prod_{h=j}^{n} q_{h}\right)$.

## 5. REARRANGING THE TREATMENT ORDER

If we recall the solution (3.7) or (3.10), we note the inverse of $X_{11}$ or $\mathrm{X}_{22}$ is needed to obtain the solution. Also, we see later that if the size of the fraction is less than $s^{n-1}$ in an $s^{n}$ factorial, then we can use the $s^{n-1}$ $\mathrm{x} \mathrm{s}^{\mathrm{n}-1}$ orthogonal matrix $\mathrm{X}_{11}^{*}$ (in the sense that ( $\mathrm{X}_{11}^{*}$ ) $\mathrm{X}_{11}^{*}$ is diagonal) instead of the $s^{n} x s^{n}$ matrix to obtain a solution such as (3.7) or (3.10). Also, we shall see in this case that the method of constructing a saturated fractional replicate resolves itself into the problem of selecting the smallest number of treatments from those corresponding to the orthogonal matrix $X_{11}^{*}$. Here we also recall that, in (4.4), $\mathrm{L}_{\mathrm{s}^{n-1}}$ is already an orthogonal matrix; then, we can construct a saturated replicate from the first $s^{n-1}$ treatment observations in the
vector $Y$. However, in this case, the mean effect will be confounded with the main effect $F_{1}$. This is the reason for rearranging the treatment order in the vector $Y$ with some higher order defining contrast before constructing a fractional plan; i.e., the mean effect is required to be unconfounded with the main effects.

Now consider rearranging the treatment order in vector $Y$ with scme defining contrast in the $s^{n}$ factorial ( $s$ is a prime number). If we use the expression (4.9) for the treatment combinations, then the numbers $\alpha_{h}$ take on values from 0 to $s-1$. The $s^{n}-1$ degrees of freedom among the $s^{n}$ treatment combinations may be partitioned into $\left(s^{n}-1\right) /(s-1)$ sets of $s-1$ degrees of freedom. Each set of $s-1$ degrees of freedom is given by the contrast among the $s$ sets of $s^{n-1}$ treatment combinations specified by the following equations:

$$
\begin{gather*}
c_{1} \alpha_{1}+c_{2} \alpha_{2}+\cdots+c_{n} \alpha_{n}=0 \\
c_{1} \alpha_{1}+c_{2} \alpha_{2}+\cdots+c_{n} \alpha_{n}=1  \tag{5.1}\\
\ddots \\
c_{1} \alpha_{1}+c_{2} \alpha_{2}+\cdots+c_{n} \alpha_{n}=s-1
\end{gather*}
$$

where the right-hand sides of these equations are elements of the Galois Field $G F(s)$. The $c_{i}^{\prime}$ 's are positive integers between 0 and $s-1$, not all equal to zero, and all addition and multiplication is done within the Galois Field $G F(s)$, then the interaction $F_{1}^{c_{1}} F_{2}^{c_{2}} \ldots F_{n}^{c_{n}}$ corresponds to the equation whose left-hand side subscript is $c_{1} \alpha_{1}+c_{2} \alpha_{2}+\cdots+c_{n} \alpha_{n}$.

For a defining contrast

$$
M \doteq F_{1}^{I} F_{2}^{c_{2}} \cdots F_{n}^{c_{n}}
$$

where $\doteq$ means confounded with ( $c_{1}$ is always I for convenience) the identity relationships axe written as:

$$
\begin{align*}
& M_{0} \doteq\left(F_{1} F_{2}^{c_{2}} \cdots F_{n}^{c_{n}}\right)_{0} \\
& M_{1} \doteq\left(F_{1} F_{2}^{c_{2}} \cdots F_{n}^{c_{n}}\right)_{1}  \tag{5.2}\\
& \vdots \\
& M_{S-1} \doteq\left(F_{1} F_{2}^{c_{2}} \cdots F_{n}^{c_{n}}\right)_{S-1}
\end{align*}
$$

Let the set of treatments for fixed $\alpha_{1}=\beta, \beta=0,1, \cdots, s-1$, be $\left\{\beta, \alpha_{2}, \cdots, \alpha_{n}\right\}$, then, from (5.1) and (5.2) we find the following relationships: If the $\mathrm{k}^{\mathrm{t}}$ treatment corresponds to $M_{i}$ in the set of $\left\{0, \alpha_{2}, \cdots, \alpha_{n}\right\}$, then the $\left(k+\beta s^{m-1}\right)^{t h}$ treatment corresponds to $M_{i+\beta=j}$ in the set of $\left\{\beta, \alpha_{2}, \cdots, \alpha_{n}\right\}$, where $j$ is an element of the Galois Field GF(s).

It is understood that an orthogonal array of strength $d$, of size $\mathrm{N}^{*}$, with n factors each at s levels, consists of a set of $\mathbb{N} \%$ treatment combinations from an $s^{n}$ factorial arrangement with the property that all $s^{d}$ treatment combinations corresponding to any d factors, chosen frcm $n$, occur an equal number of times, say $\lambda$ times, in the subset. The orthogonal arrays are denoted by:

$$
(\mathbb{N} *, n, s, d, \lambda) .
$$

Then it follows that:

$$
N^{*}=\lambda s^{\mathrm{d}} .
$$

Let $\{y\}_{i}$ whose elements are in [Y], be an $s^{n-1} x$ n matrix corresponding to $M_{i} \doteq\left(F_{1} F_{2}^{C_{2}} \cdots F_{n}^{C_{n}}\right)_{i}$, then $\{y\}_{i}$ is an orthogonal array such that

$$
\left(s^{n-1}, n, s, d=\text { at least } 2, \lambda\right)
$$

$$
\text { for } i=0,1, \cdots, s-1 \text {. }
$$

Theorem 2. In an $s^{n}$ factorial ( s is a prime number or power of prime number), if the treatment order in $Y$ is rearranged to correspond to the defining contrast $M_{i} \doteq\left(F_{1} F_{2}^{c_{2}} \ldots F_{n}^{c_{n}}\right)_{i}, \quad$ as follows:

$$
\begin{gathered}
\{y\}_{O} \\
\{y\}_{I} \\
\vdots \\
\{y\}_{S-1}
\end{gathered}
$$

then the following form of the corresponding linear orthogonal comparisons matrix $X *$ can be obtained by rearranging the row vector order in $X$, i.e.,

$$
X_{*}^{*}=\left[\begin{array}{cccc}
X_{11}^{*} & X_{12}^{*} & \cdots & X_{1 s}^{*}  \tag{5.4}\\
X_{11}^{*} & X_{22}^{*} & \cdots & X_{2 \mathrm{~L}}^{*} \\
\vdots & & & \\
X_{11}^{*} & X_{\text {si }}^{*} & \cdots & X_{\text {Ss }}^{*}
\end{array}\right]
$$

where $X_{11}^{*}=L_{s^{n-1}}$ and $X_{i j}^{*}, i, j=1,2, \cdots, s$, are all $s^{n-1} \times s^{n-1}$ matrices. Proof: Let $L_{S^{n-1}}^{(\beta)}$ be a matrix corresponding to $\left\{\beta, \alpha_{2}, \cdots, \alpha_{n}\right\}$ in $L_{S^{n}}$ and let $\left\{k^{(\beta)}\right\}_{i}$ be the sequence of the row order numbers in $L_{S^{n}-1}^{(\beta)}$ corresponding to $M_{i}$.

Suppose one of the elements of the $\left\{k^{(\beta)}\right\}_{i}$ is equal to one of the elements of the $\left\{k^{(\delta)}\right\}_{i}$ for $\beta, \delta$ such that $\beta<\delta$ where $\beta, \delta=0,1, \cdots, s-1$. Then

$$
\mathbf{i}+(\delta-\beta)=\mathbf{i} \quad \bmod s
$$

This implies

$$
\delta-\beta=r s \quad, \quad r=0,1, \cdots
$$

while $\beta$ and $\delta$ are positive integers such that $\beta<s$ and $\delta<s$. Then $r=0$ and this implies $\beta=\delta$. This contradicts the assumption. Hence, any element of the $\left\{k^{(\beta)}\right\}_{i}$ is not equal to one of the elements of the $\left\{k^{(\delta)}\right\}_{i}$ if $\beta \neq \delta$.

From the fact that $\{y\}_{i}$ is an orthogonal array such as (5.3), each number of elements of the $\left\{k^{(\beta)}\right\}_{i}$ is the same for $\beta, i=0,1, \cdots, s-1$. Then the set of sequences

$$
\begin{equation*}
\left\{\left\{k^{(0)}\right\}_{i},\left\{k^{(1)}\right\}_{i}, \cdots,\left\{k^{(s-1)}\right\}_{i}\right\} \quad, \quad \text { given } i \tag{5.5}
\end{equation*}
$$

consists of $s^{n-1}$ positive integers less than or equal to $s^{n-1}$, and none of the integers is equal to another one. Then

$$
\begin{equation*}
\left\{\left\{k^{(0)}\right\}_{i},\left\{k^{(1)}\right\}_{i}, \cdots,\left\{k^{(s-1)}\right\}_{i}\right\}^{(0)}\left\{\left\{k^{(0)}\right\}_{0},\left\{k^{(0)}\right\}_{1}, \cdots,\left\{k^{(0)}\right\}_{s-1}\right\} \tag{5.6}
\end{equation*}
$$

Let $\left\{\underline{k}^{(\beta)}\right\}_{i}$ be the set of the row vectors corresponding to $M_{i}$ in $L_{s^{n}-1}^{(\beta)}$, then

$$
\left[\begin{array}{c}
\left.\underline{\underline{\underline{k}}}^{(0)}\right\}_{i} \\
\left\{\underline{\underline{\underline{k}}}^{(1)}\right\}_{i} \\
\vdots \\
\left.\underline{\underline{\underline{k}}}^{(\mathrm{s}-1)}\right\}_{i}
\end{array}\right] \sim\left[\begin{array}{c}
\left.\underline{\underline{\underline{k}}}^{(0)}\right\}_{0} \\
\left\{\underline{\underline{\underline{k}}}^{(0)}\right\}_{1} \\
\vdots \\
\left\{\underline{\underline{k}}^{(0)}\right\}_{\mathrm{s}-1}
\end{array}\right]=\mathrm{L}_{\mathrm{s}^{\mathrm{n}-1}}^{(0)}
$$

where the notation $\sim$ means that if we rearrange the row vector order properly in the left-hand side matrix of the $\sim$ notation, then this matrix will be the same as $L_{S^{n-1}}^{(0)}$. This proves the theorem.

Theorem 3. In an $s^{n}$ factorial, let $X_{1}^{*}=\left[X_{11}^{*} X_{12}^{*} \cdots X_{1 s}^{*}\right]$ be the $s^{n-1} \mathrm{xs}^{n}$ matrix corresponding to $\{y\}_{0}$ with defining contrast $M_{0} \doteq\left(F_{1} F_{2}^{c_{3}} \because F_{n}^{c_{n}}\right)_{0}$, where at least two of $c_{2}, \cdots, c_{n}$ are not zero, then mean and main effect columns in $X_{1}^{*}$. are orthogonal to each other.

Proof: From (4.8) and (4.6), we find the following correspondence between the column vector $f_{h}$ in [ Y ] and the column vector $g_{j}(\mathrm{~h})$ in X :

$$
\begin{align*}
& \mathrm{f}_{\mathrm{h}} \quad \mathrm{~g}_{\mathrm{j}}(\mathrm{~h}) \\
& 1_{t} \otimes\left[\begin{array}{cc}
(0) & 1_{u} \\
(1) & 1_{u} \\
\vdots & \\
(s-1) & 1_{u}
\end{array}\right] \otimes 1_{t} \otimes\left[\begin{array}{c:c}
\gamma_{0 j} & { }^{1} u \\
\gamma_{1 j} & \\
1_{u} \\
\vdots & \\
\gamma_{s-1, j} & \\
u
\end{array}\right] \tag{5.7}
\end{align*}
$$

Let $U_{11}$ be a matrix which is constructed using the mean and main effect columns in $X_{1}^{*}$. and $\underline{u}_{j}(h)$ be the column vector corresponding to $F_{h} c_{h}$ in $U_{11}$, and define $\underline{u}_{0}=1_{s}$.

Since $\{y\}_{0}$ is an orthogonal array such as (5.3), (i) in each column of $\{y\}$, each level number occurs an equal number of times, say $\mu$ times; (ii) all $s^{2}$ treatment combinations comespond to any two factors, chosen from $n$, occur an equal number of times, say $\nu$ times, in the $\{y\}_{0}$.

Then, from (5.7), in $U_{11}$, the following holds:

$$
\begin{aligned}
& \underline{u}_{0} \cdot \underline{u}_{j}(h)=\mu \sum_{i=0}^{s-1} \gamma_{i j}(h)=0 \text { for } j=0,1, \cdots, s-1 ; h=1,2, \cdots, n \\
& \underline{u}_{j}(h) \cdot \underline{u}_{g}(h)=\mu \sum_{i=0}^{s-1} \gamma_{i j}(h) \gamma_{i g}(h) \text { for } j \neq g ; j, g=0,1, \cdots, s-1 ; \text { and } \\
& h=1,2, \cdots, n \\
& \underline{u}_{j}(h) \cdot \underline{u}_{g}(k)=v \sum_{i=1}^{s-1} \sum_{m}^{s-1} \gamma_{i j}(h) \gamma_{m g}(k) \text { for } h \neq k ; j, g=0,1, \cdots, s-1 ; \text { and } \\
& h, k=1,2, \cdots, n \quad .
\end{aligned}
$$

The theorem is proven.

Example 5.1. $3^{3}$ factorial.
Let

$$
L_{3}=\left[\begin{array}{lll}
1 & \alpha_{0} & \beta_{0} \\
1 & \alpha_{1} & \beta_{1} \\
1 & \alpha_{2} & \beta_{2}
\end{array}\right]
$$

where $\sum_{i=0}^{2} \alpha_{i}=\sum_{i=0}^{2} \beta_{i}=0$ and $\sum_{i=0}^{2} \alpha_{i} \beta_{i}=0$, then $\{y\}_{0}$ and $U_{11}$ with defining contrast $M \doteq A B C^{2}$ are as follows:

| $\{y\}_{0}$ |  |  |  | $\mathrm{U}_{11}$ |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | $A^{\circ} B^{\circ} C^{\circ}$ | $A^{1} B^{\circ} C^{\circ}$ | $A^{2} B^{\circ} C^{0}$ | $A^{\circ} B^{1} C^{\circ}$ | $A^{0} B^{2} C^{\circ}$ | $\mathrm{A}^{\circ} \mathrm{B}^{0} \mathrm{C}^{1}$ | $A^{0} B^{0} C^{2}$ |
| A | B | C |  | $\underline{-}_{0}$ | $\underline{u}_{1}(\mathrm{~A})$ | $\underline{\underline{u}}_{2}(\mathrm{~A})$ | $\underline{u}_{1}(B)$ | $\underline{-u}_{2}(B)$ | $\underline{-1}^{(C)}$ | $\underline{u}_{2}(\mathrm{C})$ |
|  | 0 | 0 |  | F1 | $\alpha_{0}$ | $\beta_{0}$ | $\alpha_{0}$ | $\beta_{0}$ | $\alpha_{0}$ | $\beta_{0}$ |
| 0 | 1 | 1 |  | 1 | $\alpha_{0}$ | $\mathrm{B}_{0}$ | $\alpha_{1}$ | $\beta_{1}$ | $\alpha_{1}$ | $B_{1}$ |
| 0 | 2 | 2 |  | 1 | $\alpha_{0}$ | $\beta_{0}$ | $\alpha_{2}$ | $B_{2}$ | $\alpha_{2}$ | $\beta_{2}$ |
| 1 | 0 | 1 |  | 1 | $\alpha_{1}$ | $\beta_{1}$ | $\alpha_{0}$ | $\beta_{0}$ | $\alpha_{1}$ | $\beta_{1}$ |
| 1 | 1 | 2 | $\leftrightarrow$ | 1 | $\alpha_{1}$ | $\beta_{1}$ | $\alpha_{1}$ | $\beta_{1}$ | $\alpha_{2}$ | $\beta_{2}$ |
| 1 | 2 | 0 |  | 1 | $\alpha_{1}$ | $\beta_{1}$ | $\alpha_{2}$ | $\beta_{2}$ | $\alpha_{0}$ | $\beta_{0}$ |
| 2 | 0 | 2 |  | 1 | $\alpha_{2}$ | $\beta_{2}$ | $\alpha_{0}$ | $\beta_{0}$ | $\alpha_{2}$ | $\beta_{2}$ |
| 2 | 1 | 0 |  | $i$ | $\alpha_{2}$ | $\beta_{2}$ | $\alpha_{1}$ | $\beta_{1}$ | $\alpha_{0}$ | $B_{0}$ |
| 2 | 2 | 1 |  | 1 | $\alpha_{2}$ | $\beta_{2}$ | $\alpha_{2}$ | $\beta_{2}$ | $\alpha_{1}$ | $\beta_{1}$ |

then

$$
\underline{u}_{0} \cdot \underline{u}_{j}(h)=0 \text { and } \underline{u}_{j}(h) \cdot \underline{u}_{g}(k)=0 \text { for } j, g=1,2 \text { and } h, k=A, B, C .
$$

Theorem 4. Let $X_{1}^{*}=\left[X_{11}^{*} X_{12}^{*}\right]$ be a $2^{n-1} \times 2^{n}$ matrix corresponding to $\{y\}_{0}$ with defining contrast $M_{0} \doteq\left(F_{1}^{c_{1}} F_{2}^{c_{2}} \ldots F_{n}^{c_{n}}\right)_{0}, c_{1}=1, c_{h}=0$ or 1 for $h \neq 1$, in a $2^{n}$ factorial, then the $X_{1}^{*}$. can be rearranged as follows:

$$
\begin{equation*}
\left[X_{11}^{*} \pm X_{11}^{*}\right] \tag{5.8}
\end{equation*}
$$

where the parameter order in (5.8) is $M, F_{n}, \cdots, F_{2} F_{3} \cdots F_{n} ; W, F_{n} W, \cdots, F_{2} F_{3}$ $\cdots, F_{n} W$, where $W=F_{1}^{C_{1}} F_{2}^{c_{2}} \cdots F_{n}^{c_{n}}$.

Proof: In a $2^{\text {n }}$ factorial, (4.5) becomes as follows:

$$
\underline{g}=\prod_{h=1}^{n} \otimes\left[\begin{array}{l}
\gamma_{O c_{n}}  \tag{5.9}\\
\gamma_{l c_{n}}
\end{array}\right]
$$

where $\gamma_{0 c_{h}}=1$ if $c_{h}=0$ and $\gamma_{0 c_{h}}=-1$ if $c_{h}=1$ and $\gamma_{1 c_{h}}=1$ for all $h$. Define a product of two matrices $A_{\operatorname{mxn}}=\left(a_{i j}\right)$ and $B_{m \times n}=\left(b_{i j}\right)$ such as:

$$
A: B=\left[\begin{array}{cccc}
a_{11} b_{11} & a_{12} & b_{12} & \cdots  \tag{5.10}\\
a_{21} & b_{21} & a_{1 n} \\
\vdots & a_{22} & b_{22} & \cdots \\
a_{2 n} & b_{2 n} \\
a_{m 1} & b_{m 1} & a_{m 2} & b_{m 2} \\
\vdots & \ddots & \vdots \\
a_{m n} & b_{m n}
\end{array}\right] \text {, }
$$

then (5.9) may be expressed as follows:

$$
\begin{align*}
\underline{g} & =\left[\begin{array}{c}
-1 \\
1
\end{array}\right] \otimes 1_{2^{n-1}}: 1_{2} \otimes\left[\begin{array}{l}
\gamma_{0 c_{2}} \\
1
\end{array}\right]: \cdots: 1_{2^{n-1}} \otimes\left[\begin{array}{l}
\gamma_{0 c_{n}} \\
1
\end{array}\right]  \tag{5.11}\\
& =\left[\begin{array}{c}
-1_{2^{n-1}} \\
1_{2^{n-1}}
\end{array}\right]: 1_{2} \otimes\left[\begin{array}{c}
\gamma_{0 c_{2}} \\
1_{2^{n-2}} \\
1_{2^{n-2}}
\end{array}\right]: \cdots: 1_{2^{n-1}} \otimes\left[\begin{array}{c}
\gamma_{O c_{n}} \\
1
\end{array}\right]
\end{align*}
$$

From (5.7)

$$
\begin{equation*}
\underline{g}=g_{1}(1): \underline{g}_{c_{2}}(2): \cdots: \underline{g}_{c_{n}}(n), \tag{5.12}
\end{equation*}
$$

then, if $c_{h}=0$

$$
\begin{equation*}
\underline{g}_{c_{n}}(h)=1_{2^{n}} \tag{5.13}
\end{equation*}
$$

On the other hand, from (4.8)

$$
\underline{f}_{h}=1_{2^{h-1}} \otimes\left[\begin{array}{l}
0_{2^{n-h}}  \tag{5.14}\\
1_{2^{n-h}}
\end{array}\right]
$$

then, if $c_{h}=0$

$$
\begin{equation*}
c_{h} f_{h}=o_{2^{n}} \tag{5.15}
\end{equation*}
$$

where $O_{2^{n}}$ is a $2^{n} \times I$ column vector with all elements equal to zero.
Let

$$
\underline{\mathrm{f}}^{*}=\underline{f}_{1}+c_{2} \underline{f}_{2}+\cdots+\dot{c}_{\mathrm{n}} \underline{f}_{\mathrm{n}}, \bmod 2,
$$

then

$$
\underline{f}^{*}=\left[\begin{array}{l}
0_{2^{n-1}} \\
1_{2^{n-1}}
\end{array}\right]+1_{2} \otimes\left[\begin{array}{l}
0_{2^{n-2}} \\
1_{2^{n-2}}
\end{array}\right] c_{2}+\cdots+1_{2^{n-1}} \otimes\left[\begin{array}{l}
0 \\
c_{n}
\end{array}\right] c_{n}, \bmod 2 .
$$

Let $G$ and $F *$ be the $2^{n} \times n$ matrices such that

$$
\begin{aligned}
& G=\left[\begin{array}{lllll}
g_{1} & (1) & g_{c_{2}}(2) & \cdots & g_{c_{n}}(n)
\end{array}\right] \\
& F^{*}=\left[\begin{array}{llll}
\underline{f}_{1} & c_{2} f_{2} & \cdots & c_{n} f_{n}
\end{array}\right]
\end{aligned}
$$

and suppose $m$ of $c_{h}^{\prime} s$ are zero, then $m$ column vectors in $G$ may be $1_{2^{n}}$.
If the $k^{t h}$ element of $\underline{f}^{*}$ is 0 , then the $k^{t h}$ row vector in $F^{*}$ has an even number, say $r$, of $l$ elements, and the corresponding $k^{t h}$ row vector in $G$ may have ( $n-m-r$ ) of ( -1 ) elements from (5.1), (5.10), (5.11), (5.13), and (5.15). From (5.12), the $k^{t h}$ element of $g$ is $(-1)^{n-m-r}=(-1)^{n-m}$. Then, if $n-m$ is an even number,

$$
W_{M}=I_{2^{n-3}},
$$

where $W_{M}$ is a $2^{n-1}$ column vector corresponding to $W=F_{1} F_{2}^{c_{2}} \cdots F_{n}^{c_{n}}$ in $X$. . Hence

$$
\begin{aligned}
& \underline{w}_{n}={\underset{\sim}{n}}_{*}^{*}: 1_{2^{n-1}}={\underset{-}{*}}_{n}^{*}
\end{aligned}
$$

where $\underline{w}_{n}, \cdots, w_{2}, 3, \cdots, n$ are the $2^{n-1} \times 1$ column vectors corresponding to the effect $W, F_{n} W_{r} \cdots, F_{2}^{c_{1}} F_{3}^{c_{3}} \cdots F_{n}^{c_{r}} W$ in $X_{12}^{*}$ respectively and ${\underset{\sim}{n}}_{*}^{*}, \cdots, f_{2}^{*}, 3, \cdots, n$ are the $2^{n-1} \times I$ column vectors corresponding to the effect $F_{n}, \cdots, F_{2}^{c_{2}} F_{3}^{c_{3}} \cdots F_{n}^{c_{n}}$ in $X_{11}^{*}$ respectively.

If $n-m$ is an odd number, then

$$
\underline{w}_{M}=-1_{2^{n-1}}
$$

Hence

$$
\begin{aligned}
& \underline{w}_{n}=-f_{n}^{\mu} \\
& \cdots \\
& \underline{w}_{2}, 3, \cdots, n=-f_{2}^{*}, 3, \cdots, n
\end{aligned}
$$

This proves the theorem.

## 6. CONSTRUCTION OF FRACTIONAL REPLICATES

We shall consider mostly the method of constructing saturated main effect plans in an $s^{n}$ factorial. Although we could always construct various saturated non-orthogonal plans for any given parameter set, the general steps of the construction method may not be too instructive. The following steps, however, will be common in constructing any fractional replicate for the specified param meters. Special cases will be illustrated in the following examples.

Step 1. Given the design matrix and parameter and observation vectors $X \underline{B}=E(Y)$ in any fashion and not necessarily that of the previous section, we now rearrange the parameter matrix such that the $p$ parameters, $p<N$, are arranged to have the $p$ parameters of interest first and $N-p$ parameters not of interest last to obtain $B$ rearranged $\left(B_{-p}^{* 2} B_{N-p}^{*}\right)$. This also rearranges the columns of X such that

$$
\begin{align*}
& X * \underline{B}^{*}=E(Y) \\
& \left.\begin{array}{lc}
\left(X_{1}^{*}\right. & X_{2}^{*} \\
\operatorname{Nxp} & N x(N-p)
\end{array}\right)\left[\begin{array}{l}
B_{p}^{*} \\
B_{i N}^{*}-p
\end{array}\right]=E(Y) \tag{6.2}
\end{align*}
$$

Step 2. Search through rows of $X_{1}$ until there is an $X_{11}, p x p$, which is non-singular.

Step 3. Corresponding to the rows in $X_{11}$ will be rows in $X_{1}$ and observations in Y. Rearrage the observations in $Y$ into

$$
\left[\begin{array}{c}
Y * \\
\underset{p}{*} \\
Y \cdots \\
\underset{N}{\mathrm{~N}}-\mathrm{p}
\end{array}\right]
$$

corresponding to the rows in $X_{11}$ from $X_{1}$. The observations in $Y_{p}$ yield a saturated design for the parameters in $B_{p}^{*}$. This obtained set is one of the possible sets. All possible sets are found by defining all $X_{11}$ which have an inverse.

Example 6.1: Saturated main effect plans in a $3 \times 2$ factorial.
From Table (4.1), we obtain a matrix $X_{1}$ 㘶 for parameters $M, A_{L}, A_{Q}$, $B$ as follows:

$$
X_{1}^{\cdots}=\left[\begin{array}{rrrr}
1 & -1 & 1 & 1 \\
1 & -1 & 1 & 1 \\
1 & 0 & -2 & -1 \\
1 & 0 & -2 & 1 \\
1 & 1 & 1 & -1 \\
1 & 1 & 1 & 1
\end{array}\right]
$$

Let $t_{i j}$ be the row vector corresponding to treatment combination (ij) in X苓, then by using the Schmidt method of orthogonalizing the rows, we obtain

$$
\begin{aligned}
& \underline{t}_{\hat{O}}^{\hat{0}} \mathbf{=} \underline{t}_{00} \\
& \underline{t}_{01}=\underline{t}_{01}-\frac{\underline{t}_{00} \cdot \underline{t}_{01}}{\left\|\underline{t}_{00}\right\|^{2}} \underline{t}_{00} \\
& =\frac{1}{2}\left(\begin{array}{llll}
1 & -1 & 1 & 3
\end{array}\right) \\
& \underline{t}_{10}=\underline{t}_{10}-\frac{\underline{t}_{00} \cdot \underline{t}_{10}}{\left\|t_{00}\right\|^{2}} \underline{t}_{00}-\frac{\underline{t}_{01} \cdot \underline{t}_{10}}{\left\|t_{01}\right\|^{2}} \underline{t}_{01} \\
& =\frac{1}{3}\left(\begin{array}{llll}
4 & -1 & -5 & 0
\end{array}\right) \\
& \underline{t}_{11}=\underline{t}_{11}-\frac{\underline{t}_{00} \cdot \underline{t}_{11}}{\left\|\underline{t}_{00}\right\|^{2}} \underline{-}_{00}-\frac{\underline{t}_{01}^{*} \cdot \underline{t}_{11}}{\left\|\underline{t}_{01}^{*}\right\|^{2}} \underline{t}_{001}-\frac{t_{10}^{*} \cdot \underline{t}_{11}}{\left\|\underline{t}_{10}^{*}\right\|^{2}} \underline{10}_{10} \\
& =\left(\begin{array}{llll}
0 & 0 & 0 & 0
\end{array}\right) .
\end{aligned}
$$

Then $\underline{t}_{11}$ is not orthogonal to the set of vectors $\underline{t}_{00}, \underline{t}_{01}$, and $\underline{t}_{10^{\circ}}$ Take vector $\underline{t}_{20}$.

$$
\begin{aligned}
t_{2 v 0} & =t_{20}-\frac{t_{00} \cdot t_{20}}{\left\|t_{00}\right\|^{2}} t_{00}-\frac{t_{01}^{*} \cdot t_{20}}{\left\|t_{01}^{*}\right\|^{2}} t_{01}-\frac{t_{i 0}^{*} \cdot t_{20}}{\left\|t_{10}^{*}\right\|^{2}} t_{10} \\
& =\frac{3}{7}\left(\begin{array}{llll}
2 & 3 & 1 & 0
\end{array}\right) .
\end{aligned}
$$

Hence one of the saturated main effect plans in a $3 \times 2$ factorial is:

$$
\begin{array}{ll}
0 & 0 \\
0 & 1 \\
1 & 0 \\
2 & 0
\end{array} .
$$

Example 6.2: Saturated main effect plans in a $2^{4}$ factorial.
If we consider a $2^{4}$ factorial design matrix $L_{2^{4}}$ with the defining contrast $M \doteq A B C D$, then the alias scheme is as follows:

$$
\begin{aligned}
& M \doteq A B C D, \quad A \doteq B C D, \quad B \doteq A C D, \quad C \doteq A B D, \quad D \doteq A B C \\
& A B \doteq C D, \quad A C \doteq B D, \quad B C \doteq A D
\end{aligned}
$$

After rearranging the rows and columns under consideration of the above alias scheme and from Theorems 2 and 4, we obtain the following matrix $X *$ :

$$
X^{*}=\left[\begin{array}{ccccccccccccccccc}
X_{1}^{*} & X_{11}^{*}  \tag{6.3}\\
1 & -1 & -1 & 1 & -1 & 1 & 1 & -1 & & 1 & -1 & -1 & 1 & -1 & 1 & 1 & -1 \\
1 & 1 & 1 & 1 & -1 & -1 & -1 & -1 & 1 & 1 & 1 & 1 & -1 & -1 & -1 & -1 \\
1 & -1 & 1 & -1 & 1 & -1 & 1 & -1 & 1 & -1 & 1 & -1 & 1 & -1 & 1 & -1 \\
1 & 1 & -1 & -1 & 1 & 1 & -1 & -1 & 1 & 1 & -1 & -1 & 1 & 1 & -1 & -1 \\
1 & -1 & 1 & -1 & -1 & 1 & -1 & 1 & 1 & -1 & 1 & -1 & -1 & 1 & -1 & 1 \\
1 & 1 & -1 & -1 & -1 & -1 & 1 & 1 & 1 & 1 & -1 & -1 & -1 & -1 & 1 & 1 \\
1 & -1 & -1 & 1 & 1 & -1 & -1 & 1 & 1 & -1 & -1 & 1 & 1 & -1 & -1 & 1 \\
1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 \\
& \cdots & & & & & & & & & & & & & & & \\
1 & -1 & -1 & 1 & -1 & 1 & 1 & -1 & -1 & 1 & 1 & -1 & 1 & -1 & -1 & 1 \\
1 & 1 & 1 & 1 & -1 & -1 & -1 & -1 & -1 & -1 & -1 & -1 & 1 & 1 & 1 & 1 \\
1 & -1 & 1 & -1 & 1 & -1 & 1 & -1 & -1 & 1 & -1 & 1 & -1 & 1 & -1 & 1 \\
1 & 1 & -1 & -1 & 1 & 1 & -1 & -1 & -1 & -1 & 1 & 1 & -1 & -1 & 1 & 1 \\
1 & -1 & 1 & -1 & -1 & 1 & -1 & 1 & -1 & 1 & -1 & 1 & 1 & -1 & 1 & -1 \\
1 & 1 & -1 & -1 & -1 & -1 & 1 & 1 & -1 & -1 & 1 & 1 & 1 & 1 & -1 & -1 \\
1 & -1 & -1 & 1 & 1 & -1 & -1 & 1 & -1 & 1 & 1 & -1 & -1 & 1 & 1 & -1 \\
1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & -1 & -1 & -1 & -1 & -1 & -1 & -1 & -1
\end{array}\right]
$$

where the treatment order is

$$
\begin{align*}
& 0000,0011,0110,0101,1010,1001,1100,1111 ;  \tag{6.4}\\
& 1000,1011,1110,1101,0010,0001,0100, \text { and } 0111,
\end{align*}
$$

and the parameter order is

$$
\begin{align*}
& M, D, C, C D, B, B C, B C, B C D ;  \tag{6.5}\\
& A B C D, A B C, A B D, A B, A C D, A C, A D, \text { and } A .
\end{align*}
$$

Consider the following fraction of a $2^{4}$ factorial

$$
\begin{equation*}
Y_{p}=X_{I}^{\stackrel{\rightharpoonup}{*}} \cdot \underline{B}+e_{p}, p<8 \tag{6.6}
\end{equation*}
$$

where $Y_{p}$ is a $p \times I$ vector from the vector $Y, B$ is a column vector of $I V=16$ unknown parameters reordered such as (6.5), X ${ }_{I}$. is a design matrix for given $Y_{p}$ and $B$, and $e_{p}$ is a $p \times 1$ column vector of random error components.

Suppose the following partition matrix of $X$ is possible after rearranging the column vectors in $X *$,

$$
\begin{align*}
\mathrm{X}=\left[\begin{array}{l}
\mathrm{x}_{1} \\
\mathrm{x}_{2}
\end{array}\right] & =\left[\begin{array}{ll}
\mathrm{x}_{11} & \mathrm{x}_{12} \\
\mathrm{x}_{21} & \mathrm{x}_{22}
\end{array}\right] \\
& =\left[\begin{array}{llll}
\mathrm{x}_{11} & \mathrm{x}_{1211} & \mathrm{x}_{1212} \\
\mathrm{x}_{2111} & \mathrm{x}_{2211} & \mathrm{x}_{2212} \\
\hdashline-\ldots & -\ldots-1 & --- \\
\mathrm{x}_{2121} & \mathrm{x}_{2221} & \mathrm{x}_{2222}
\end{array}\right] \tag{6.7}
\end{align*}
$$

where parameter order corresponding to columns in X is as follows:

$$
M, A, B, C, D, C D, B D, B C ; A B C D, B C D, A C D, A B D, A B C, A B, A C, A D .
$$

Let

$$
X_{11}^{*}=\left[\begin{array}{ll}
\mathrm{X}_{11} & \mathrm{X}_{1211}  \tag{6.8}\\
\mathrm{X}_{2111} & \mathrm{X}_{2211}
\end{array}\right]
$$

where $X_{11}$ is a $p \times p(p<8)$ non-singular matrix, $X_{2111}$ and $X_{1211}$ are each $\mathrm{p} x(8-\mathrm{p})$ matrices, $\mathrm{X}_{2111}$ is an ( $8-\mathrm{p}$ ) $\mathrm{x}\left(8-\mathrm{p}\right.$ ) matrix, $\mathrm{X}_{2121}$ and $\mathrm{X}_{1212}$ are each 8 x p matrices, and $\mathrm{X}_{2221}$ and $\mathrm{X}_{2212}$ are each $8 \mathrm{x}(8-\mathrm{p})$ matrices.

We know from theorems 3 and 4 that

$$
\begin{equation*}
x_{1212}=\left[x_{11}: x_{1211}\right] \tag{6.9}
\end{equation*}
$$

and since $\mathrm{X}_{\mathrm{1l}} \mathrm{X}_{11}$ 笁 is diagonal, if $\mathrm{X}_{11}$ is non-singular, then $\mathrm{X}_{2211}$ is also nonsingular, and from (3.9)

$$
\begin{equation*}
X_{11}^{-1}=\left(U_{11}^{1} U_{11}\right)^{-1} X_{11}^{\prime}\left(I+\lambda_{1} \lambda_{I}^{\prime}\right) \tag{6.10}
\end{equation*}
$$

where

$$
U_{11}=\left[\begin{array}{l}
x_{11}  \tag{6.11}\\
x_{2111}
\end{array}\right]
$$

and

$$
\begin{equation*}
\lambda_{1}=-X_{1211} X_{2211}^{-1} \tag{6.12}
\end{equation*}
$$

then

$$
\begin{aligned}
x_{11}\left(I+\lambda_{1} \lambda_{1}^{\prime}\right) x_{12} & =x_{11}\left(I+\lambda_{1} \lambda_{1}^{\prime}\right)\left[x_{1211} \vdots x_{11} \vdots x_{1211}\right] \\
& =\left[x_{11}^{\prime}\left(I+\lambda_{1} \lambda_{1}^{\prime}\right) x_{1211} \vdots 8 I_{5 \times 5} \vdots x_{11}^{\prime}\left(I+\lambda_{1} \lambda_{1}^{\prime}\right) x_{1211}\right],
\end{aligned}
$$

then, from (3.7) we will obtain the following solution for (6.6):

$$
\begin{gather*}
\hat{B}_{p}+\left(U_{11}^{\prime} U_{11}\right)^{-1}\left[X_{11}^{\prime}\left(I+\lambda_{1} \lambda_{1}^{\prime}\right) X_{1211}: 8 I: X_{11}^{\prime}\left(I+\lambda_{1} \lambda_{1}^{\prime}\right) X_{1211}\right] \hat{B}_{16-p} \\
=\left(U_{11}^{\prime} U_{11}\right)^{-1} X_{11}^{\prime}\left(I+\lambda_{1} \lambda_{1}^{\prime}\right) Y_{p} \tag{6.13}
\end{gather*}
$$

This solution indicates that the solution depends only on $\lambda_{1}$. This further means that the solution depends only on $\mathrm{X}_{2211^{*}}$

Now consider the saturated main effect plans in a $2^{4}$ factorial. Let the treatments be arranged such as (6.4) and the corresponding row vectors in $X$ be numbered $1,2, \cdots, 16$ respectively, and let

$$
U_{12}=\left[\begin{array}{l}
X_{1211}  \tag{6.14}\\
X_{2211}
\end{array}\right]=\left[\begin{array}{rrr}
1 & 1 & 1 \\
-1 & -1 & 1 \\
1 & -1 & -1 \\
-1 & 1 & -1 \\
-1 & 1 & -1 \\
1 & -1 & -1 \\
-1 & -1 & 1 \\
1 & 1 & 1
\end{array}\right]
$$

In the matrix $U_{12}$, we can find easily three independent ross, i.e., the following combinations of rows make non-singular $3 \times 3$ matrices.

$$
\begin{aligned}
& (1,2,3),(1,2,4),(1,2,5),(1,2,6),(1,3,4),(1,3,5),(1,3,7),(1,4,6), \\
& (1,4,7),(1,5,6),(1,5,7),(1,6,7),(2,3,4),(2,3,5),(2,3,8),(2,4,6), \\
& (2,4,8),(2,5,6),(2,5,8),(2,6,8),(3,4,7),(3,4,8),(3,5,7),(3,5,8), \\
& (3,7,8),(4,6,7),(4,6,8),(4,7,8),(5,6,7),(5,6,8),(5,7,8),(6,7,8),
\end{aligned}
$$

where the numbers indicate the row numbers in matrix $U_{12}$, then the following 32 treatment combinations will be the saturated main effect plans in a $2^{4}$ factorial
(1)
0101 1010 1001 1100 1111
(7)

| 0011 | 0011 |
| :--- | :--- |
| 0101 | 0110 |
| 1010 | 1010 |
| 1001 | 1100 |
| 1111 | 1111 |

(13)

0000
1010
1001
1100
1111
(19)

0000
0110
0101
1001
1100
(2)

0110 1010 1001 1100 1111
(8)

0011
0110
1010
1100
1111
(14)
(20)
(3)

0110
0101
1001
1100
1111
(9)

0011
0110
1010
1001
1111
(15)

0000
0101
1001
1100
1111

0000
0110
0101
1010
1100
(4)
0110
0101
1010
1100
1111
(10)

0011
0110
0101
1100
1111
(5)

0011
1010
1001 1100
1111
(11)

0011
0110
0101
1001
1111
(6)

0011
0101
1001
1100
1111
(12)

0011 0110
0101
1010 1111
(16)
(17)
(18)
(24)
(23)
0000
0011
0000
0011
$10100101 \quad 0101$
100110011001
11001111
1100

| (25) | (26) | (27) | (28) | (29) | (30) |
| ---: | ---: | ---: | ---: | ---: | ---: |
| 0000 | 0000 | 0000 | 0000 | 9000 | 0000 |
| 0011 | 0011 | 0011 | 0011 | 0011 | 0011 |
| $\cdots 0101$ | 0110 | 0110 | 0110 | 0110 | 0110 |
| 1010 | 1010 | 1010 | 1010 | 0101 | 0101 |
| 1100 | 1111 | 1100 | 1001 | 1111 | 1100 |
|  |  |  |  |  |  |
|  |  | $(31)$ | $(32)$ |  |  |
|  |  | 0000 | 0000 |  |  |
|  |  | 0011 | 0011 |  |  |
|  |  | 0110 | 0110 |  |  |
|  |  | 0101 | 0101 |  |  |
|  |  | 1001 | 1010 |  |  |

Let $\left(n_{1}, n_{2}, n_{3}, n_{4}, n_{5}\right)$, where $n_{i}$ is the treatment order number in (6.4), be one of the above 32 plans, then by recalling theorems 2 and 4 we know the following treatment combinations are also saturated main effect plans in a $2^{4}$ factorial, i.e.,

$$
\begin{equation*}
\left(n_{1}+8, n_{2}+8, n_{3}+8, n_{4}+8, n_{5}+8\right) \tag{6.16}
\end{equation*}
$$

From (6.16) and (6.7) we know, for example, that the $10^{t h}$, $11^{t h}, 12^{\text {th }}$, and the $16^{\text {th }}$ row vectors in $X_{2121}$ form a set of independent row vectors; then, by adding another independent row vector to this set from $U_{11}$, we can construct the following eight satruated main effect plans:

| 0000 | 0011 | 0110 | 0101 |
| :--- | :--- | :--- | :--- |
| 1011 | 1011 | 1011 | 1011 |
| 1110 | 1110 | 1110 | 1110 |
| 1101 | 1101 | 1101 | 1101 |
| 0111 | 0111 | 0111 | 0111 |
|  |  |  |  |
| 1010 | 1001 | 1100 | 1111 |
| 1011 | 1011 | 1011 | 1011 |
| 1110 | 1110 | 1110 | 1110 |
| 1101 | 1101 | 1101 | 1101 |
| 0111 | 0111 | 0111 | 0111 |

Example 6.3: Saturated main effect plans in a $3^{3}$ factorial.
In a $3^{3}$ factorial, after rearranging the row order for the defining contrass $M \doteq A B C^{2}$, we obtain the following matrix:

$$
X_{*}^{*}=\left[\begin{array}{ccc}
x_{11}^{*} & X_{21}^{*} & X_{31}^{*}  \tag{6.17}\\
X_{11}^{*} & X_{212}^{*} & X_{32}^{*} \\
X_{11}^{*} & X_{23}^{*} & X_{33}^{*}
\end{array}\right],
$$

where each $X_{i j}^{*}$ is a $9 \times 9$ square matrix and the treatment order is 000, 011, 022, 101, 112, 120, 202, 210, 221; 100, 111, 122, 201, 212, 220, 002, 010, 021; 200, 211, 222, 001, 012, 020, 102, 110, and 121, and the parameter order is M, $C_{L}, C_{Q}, B_{L}, B_{L} C_{L}, B_{L} C_{Q}, B_{Q}, B_{Q} C_{L}, B_{Q} C_{Q} ; A_{L}, A_{L} C_{L}, A_{L} C_{Q}, A_{L} B_{L}, A_{L} B_{I} C_{L}, A_{L} B_{L} C_{Q}$, $A_{L} B_{Q}, A_{L} B_{Q} C_{L}, A_{L} B_{Q} C_{Q} ; A_{Q}, A_{Q} C_{L}, A_{Q} C_{Q}, A_{Q} B_{L}, A_{Q} B_{L} C_{L}, A_{Q} B_{L} C_{Q}, A_{Q} B_{Q}, A_{Q} B_{Q} C_{L}$, and $A_{Q} B_{Q} C_{Q}$, but we could not obtain a solution such as (6.13), because the effects $B_{L} C_{L}, B_{L} C_{Q}, B_{Q} C_{L}$, and $B_{Q} C_{Q}$ are confounded with both main effects $A_{L}$ and $A_{Q}$, respectively, i.e.,

$$
\begin{aligned}
& B_{L} C_{L} \doteq-\frac{1}{3} A_{L} \doteq \frac{1}{3} A_{Q} \\
& B_{L} C_{Q} \doteq-\frac{1}{3} A_{L} \doteq-A_{Q} \\
& B_{Q} C_{L} \doteq \frac{1}{3} A_{L} \doteq A_{Q} \\
& B_{Q} C_{Q} \doteq-A_{L} \doteq A_{Q} .
\end{aligned}
$$

However, we will find that each $X_{i j}^{*}$ is a non-singular matrix and if we rearrange
the column order to obtain $M, A_{L}, A_{Q}, B_{L}, B_{Q}, C_{L}, C_{Q}, B_{L} C_{L}, B_{L} C_{Q}, \cdots$, and let the first $9 \times 9$ matrix of the rearranged matrix be $A_{11}$, then

$$
\begin{array}{r}
M 1 A_{L} A_{Q} \\
B_{L}  \tag{6.18}\\
A_{Q} \\
A_{11}
\end{array} C_{L} C_{Q}{ }^{B_{L} C_{L}} B_{L} B_{L} C_{L},\left[\begin{array}{rrrrrrrrr}
1 & -1 & 1 & -1 & 1 & -1 & 1 & 1 & -1 \\
1 & -1 & 1 & 0 & -2 & 0 & -2 & 0 & 0 \\
1 & -1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 \\
1 & 0 & -2 & -1 & 1 & 0 & -2 & 0 & 2 \\
1 & 0 & -2 & 0 & -2 & 1 & 1 & 0 & 0 \\
1 & 0 & -2 & 1 & 1 & -1 & 1 & -1 & -1 \\
1 & 1 & 1 & -1 & 1 & 1 & 1 & -1 & -1 \\
1 & 1 & 1 & 0 & -2 & -1 & 1 & 0 & 0 \\
1 & 1 & 1 & 1 & 1 & 0 & -2 & 0 & -2
\end{array}\right]
$$

If we use the symbols $M, A_{L}, A_{Q},{ }_{I}, B_{Q}, C_{I}, C_{Q}, B_{L} C_{L}$ and $B_{L} C_{Q}$ as the symbol of each corresponding column vectors respectively, then, from the theorem 3, the column vectors $M, A_{I}, A_{Q}, B_{L}, B_{Q}, C_{L}$, and $C_{Q}$ are orthogonal to each other and also $M, B_{I}, B_{Q}, C_{L}, C_{Q}, B_{L} C_{L}$ and $B_{L} C_{Q}$ are orthogonal to each other. Hence, we can say that matrix $A_{11}$ is non-singular, and then we can make $B_{I} C_{L}$ and $B_{L} C_{Q}$ orthogonal vectors with the first 7 column vectors. Let such new vectors of ${ }^{B_{L} C_{L}},{ }^{B_{L} C_{Q}}$ be $\underline{Z}_{I}$ and $\underline{Z}_{2}$ respectively, then by using the Schmidt method of orthogonalizing the columns we obtain:

$$
\left[\begin{array}{ll}
\underline{Z}_{1} & \underline{Z}_{2}
\end{array}\right]=\left[\begin{array}{rr}
1 & -1  \tag{6.19}\\
-2 & 0 \\
1 & 1 \\
1 & 1 \\
1 & 1 \\
1 & -1 \\
-2 & 0 \\
-2 & 0 \\
1 & 1 \\
1 & -1
\end{array}\right] \text { ignoring the common factor. }
$$

Now, if we find a non-singular $2 \times 2$ matrix from the $9 \times 2$ matrix, then we can construct a corresponding information matrix $X_{11}$ for saturated main effect plans. Consider the partitioned matrix $X_{27 \times 27}$

$$
x=\left[\begin{array}{l}
x_{1} \\
x_{2}
\end{array}\right]=\left[\begin{array}{ll}
x_{11} & x_{12} \\
x_{21} & x_{22}
\end{array}\right]
$$

where $X_{11}$ is $p \times p(p<9), X_{12}$ and $X_{21}$ are $p x(27-p)$ each, $X_{22}$ is $(27-p) \times(27-p)$.

Now, consider the following fraction of a $3^{3}$ factorial

$$
Y_{p}=X_{1} \underline{B}+e_{p} \quad, \quad p<9
$$

where $Y_{p}^{1}=(000,011,022,101,112,120,202)$, then from (3.7)

$$
\begin{equation*}
\hat{B}_{-p}+X_{11}^{-1} X_{12}{\underset{-}{B}}_{27-p}=X_{11}^{-1} Y_{p} \tag{6.20}
\end{equation*}
$$

Now, let

$$
\begin{aligned}
& \mathrm{A}_{11}=\left[\begin{array}{rrrrrrrr}
1 & -1 & 1 & -1 & 1 & -1 & 1 & -1 \\
1 & -1 & 1 & 0 & -2 & 0 & -2 & 0 \\
1 & -1 & 1 & 1 & 1 & 1 & 1 & 1 \\
1 & 0 & -2 & -1 & 1 & 0 & 1 & 1 \\
1 & 0 & -2 & 0 & -2 & 1 & 1 & -1 \\
1 & 0 & -2 & 1 & 1 & -1 & -2 & 0 \\
1 & 1 & 1 & -1 & 1 & 1 & -2 & 0 \\
1 & 1 & 1 & 0 & -2 & -1 & 1 & 1 \\
1 & 1 & 1 & 1 & 1 & 0 & 1 & -1
\end{array}\right]=\left[\begin{array}{lll}
X_{11} & Z_{12} \\
X_{1121} & Z_{22}
\end{array}\right] \text {, }
\end{aligned}
$$

then $A_{11}^{* M} A_{11}^{*}$ is diagonal and $Z_{22}=\left[\begin{array}{cc}1 & 1 \\ 1 & -1\end{array}\right]$ is non-singular. Hence,

$$
X_{11}^{-1}=\left(U_{11}^{\prime} U_{11}\right)^{-1} X_{11}^{\prime}\left(I+\mu \mu^{\prime}\right)
$$

where

$$
\begin{aligned}
& U_{11}=\left[\begin{array}{l}
x_{11} \\
x_{1121}
\end{array}\right], \\
& \mu=-z_{12} z_{22}^{-1}
\end{aligned}
$$

then (6.20) becomes

$$
\begin{aligned}
\underline{\underline{B}}_{p}+ & \left(U_{11}^{\prime} U_{11}\right)^{-1} X_{11}^{\prime}\left(I+\mu \mu^{\prime}\right) X_{12} \hat{B}_{27-p} \\
& =\left(U_{11}^{\prime} U_{11}\right)^{-1} X_{11}^{\prime}\left(I+\mu \mu^{\prime}\right) Y_{p}
\end{aligned}
$$

The following 27 saturated main effect plans are constructed from the set $\left\{\left(A B C^{2}\right)_{0}\right\}$ in a $3^{3}$ factorial:

| (1) | (2) | (3) | (4) | (5) | (6) |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 022 | 011 | 011 | 011 | 011 | 011 |
| 101 | 101 | 022 | 022 | 022 | 022 |
| 112 | 112 | 112 | 101 | 101 | 101 |
| 120 | 120 | 120 | 112 | 112 | 112 |
| 202 | 202 | 202 | 202 | 120 | 𤣩20 |
| 210 | 210 | 210 | 210 | 210 | 202 |
| 221 | 221 | 221 | 221 | 221 | 221 |
| (7) | (8) | (9) | (10) | (11) | (12) |
| 000 | 000 | 000 | 000 | 000 | 000 |
| 101 | 022 | 022 | 022 | 022 | 011 |
| 112 | 112 | 101 | 101 | 101 | 101 |
| 120 | 120 | 120 | 112 | 112 | 120 |
| 202 | 202 | 202 | 120 | 120 | 202 |
| 210 | 210 | 210 | 202 | 202 | 210 |
| 221 | 221 | 221 | 221 | 210 | 221 |
| (13) | (14) | (15) | (16) | (17) | (18) |
| 000 | 000 | 000 | 000 | 000 | 000 |
| 011 | 011 | 011 | 011 | 011 | 011 |
| 101 | 101 | 101 | 022 | 022 | 022 |
| 112 | 112 | 112 | 120 | 112 | 112 |
| 202 | 120 | 120 | 202 | 202 | 120 |
| 210 | 210 | 202 | 210 | 210 | 210 |
| 221 | 221 | 210 | 221 | 221 | 221 |
| (19) | (20) | (21) | (22) | (23) | (24) |
| 000 | 000 | 000 | 000 | 000 | 000 |
| 011 | 011 | 011 | 011 | 011 | 011 |
| 022 | 022 | 022 | 022 | 022 | 022 |
| 112 | 101 | 101 | 101 | 101 | 101 |
| 120 | 202 | 120 | 120 | 112 | 112 |
| 202 | 210 | 210 | 202 | 202 | 202 |
| 210 | 221 | 221 | 221 | 221 | 210 |
|  |  | (25) | (26) | (27) |  |
|  |  | 000 | 000 | 000 |  |
|  |  | 011 | 011 | 011 |  |
|  |  | 022 | 022 | 022 |  |
|  |  | 101 | 101 | 101 |  |
|  |  | 112 | 112 | 112 |  |
|  |  | 120 | 120 | 120 |  |
|  |  | 221 | 210 | 202 |  |

As stated in the introduction to this section, the method presented is useful in constructing fractional replicates from any $q_{1} x q_{2} x \cdots x q_{n}$ factorial. Two special cases were considered in that saturated main effect plans were constructed from $2^{n}$ and $3^{n}$ factorials. The method is appliceble directly to $s^{n}$ factorials. If saturated main effect and two-factor interaction plans were desired, the same general procedure would be applicable. For example, 11 treatments would be needed to obtain a saturated main effect and two-factor interaction plan from a $2^{4}$ factorial.

Special attention has been given to saturated fractional replicates, but the procedure applies equally well to the construction of unsaturated fractional replicates. For example, suppose that it is desired to construct a $\frac{3}{4}$ replicate of a $2^{4}$ factorial or $\frac{4}{9}$ replicates of $3^{4}$ factorial for the parameter set involving, mean, main effects, and two-factor interactions. This could be accomplished following the above procedure.

Criteria for goodness of fractional replicates would need to be developed to determine which of the several fractional replicates is "best". Consideration of efficiency (see Banerjee and Federer [1963, 1964, 1966], aliasing structure, equality of variance for effects of a given order, etc. would need to be considered. The use of any criterion above, or athers would need to be justified.

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